



GENERAL NOTES	
MATERIAL SPECIFICATIONS	
SHAFT	STEEL OF 48 000 PSI MINIMUM YIELD AFTER FABRICATION
CLAMP PLATE	ASTM A-572 GR. 50 STEEL
MANUFACTURING PROCESS	
LONGITUDINAL WELDS	ALL WELDS SHALL CONFORM TO AWS D1.1 WELD SPECIFICATION
FINISH COATING	
STRUCTURE	HOT DIP GALVANIZED PER ASTM A-123
HARDWARE	HOT DIP GALVANIZED PER ASTM A-153
DESIGN CRITERIA	
STRUCTURE, HARDWARE, AND WELDING	IN ACCORDANCE WITH THE "SPECIFICATIONS FOR STRUCTURAL SUPPORTS OF HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS", AASHTO 1994.

CLAMP DETAILS
(N.T.S.)

DATE:	01/17/2007	NOT TO SCALE
REVISION BY	APPROVED	DATE

CITY OF ELK GROVE - PUBLIC WORKS

IISNS SUPPORT ARM
TYPICAL CLAMP DETAIL

APPROVED BY: _____
CITY ENGINEER

DRAWING NUMBER
T-14

